

Technical Data Sheet

Clyrell EC340Q



Polypropylene, Specialty Products

Product Description

Clyrell EC340Q is a specially designed nucleated polypropylene impact copolymer for injection moulding. *Clyrell* EC340Q offers an excellent impact strength/stiffness combination, easy processing, low stress whitening with very high gloss and low shrinkage for its use in toys, sport, leisure, food packaging, containers, housewares, consumer goods and similar applications.

This grade is not intended for medical and pharmaceutical applications.

Application	Containers; Housewares; Luggage; Sports, Leisure & Toys
Market	Consumer Products; Rigid Packaging
Processing Method	Injection Molding
Attribute	High Gloss; Impact Copolymer; Low Shrinkage; Medium Flow; Medium Impact Resistance; Medium Stiffness; Nucleated

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	20	g/10 min	ISO 1133-1
Density	0.90	g/cm ³	ISO 1183-1
Mechanical			
Tensile Modulus	1150	MPa	ISO 527-1, -2
Tensile Stress at Yield	23	MPa	ISO 527-1, -2
Tensile Strain at Break	>50	%	ISO 527-1, -2
Tensile Strain at Yield	13	%	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	22	kJ/m ²	ISO 179
(0 °C, Type 1, Edgewise, Notch A)	5.5	kJ/m ²	ISO 179
(-20 °C, Type 1, Edgewise, Notch A)	4	kJ/m ²	ISO 179
Ductile/Brittle Transition Temperature	-46	°C	ISO 6603-2
Thermal			
Vicat Softening Temperature, (A50)	127	°C	ISO 306
Heat Deflection Temperature B, (0.45 MPa, Unannealed)	88	°C	ISO 75B-1, -2
Optical			
Haze, (1 mm)	38	%	ASTM D1003